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Reliable Innovations!

Oil & Gas

ICS
WHITE PAPER

Unbreachable Cyber Security
for Oil & Gas Sector

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COMPANY OVERVIEW

◢ About Us

Terafence Private Limited is an Indian-owned entity engaged in R&D and manufacturing of FPGA-based Data Diodes through a technology transfer agreement with Terafence Limited, Israel.

It focuses on providing cybersecurity solutions for IoT and IIoT end-devices.

◢ Mission

Terafence is committed to ensuring cybersecurity by enabling full control over data flow, offering near Air-Gap segmentation between networks at the hardware level. The goal is to maintain the functionality of end-devices while preventing unauthorized access.

◢ Vision

Terafence envisions a secure digital landscape where IoT and IIoT devices are protected through isolation and segmentation at the lowest OSI layer. The company aims to eliminate cyber threats by removing vulnerable devices from attackers' reach without compromising their performance.

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ICS THREAT ANALYSIS

Programmable Logic Controllers (PLC) often cost little compared to the potential damage caused if misused, either maliciously or by simple human error. A 150$ controller may cause $10M damage to a power generator in a power plant or on Oil rigs.

Ransom attacks are common today and we can only expect the trend to strengthen. One can assume that someday someone will take control over PLC/HMI system and demand ransom to free them. If a PLC is controlling critical components of the Oil rigs or onshore critical infrastructure, it could be easy to turn everything down and create large scale damage to revenue, human life and severely hamper the morale of the workforce and hurt the brand image.

It is commonly accepted that only 20% of attacks come from the outside (Internet) and 80% come from internal sources. One can have the state for the art network IDS/IPS/Firewall but an infected USB-Disk-on-Key inserted on the HMI server bypassing everything and possibly infecting the entire network or worse, allowing external control over the HMI and the PLC process.

A laptop that traveled outside the network may have pickup malicious code on someone else's network, on an open WiFi link in a café, on the train or at the Airport. Security needs to address such threats and essential assets should be secured from internal and external threats. Industry 4.0 is calling for uploading as much as possible data to the Could for analysis. This calls for proper Internet connection and greatly increases the network exposure to external attacks.

As technology advances, more and more control become essential as it drives productivity and eventually profit, and everything needs to be connected, monitored, controlled and processes must be continuously updated.

Connecting everything together becomes critical and the classical IT/OT boundaries need to be removed to allow constant data flow between services, servers and the Cloud.

Evidently, this opens multiple opportunities for malicious attacks on the organization, production process and end-devices in use slowing down adoption on Industry 4.0 until IT/OT convergence can be done in a secure and safe manner.

Recent events, shown in the table, are a clear evidence that attacks may come from various sources and utilize different methods to create havoc, damage and possibly threaten human health and life.

CRITICAL ANALYSIS IN OIL & GAS SECTOR

Due to one way dataflow of the device, it allows to monitor drilling operation and BOP (Blowout preventer) and in parallel ensures that all cyber-attacks are unsuccessful.

Preventing rigs from being hacked to protect assets and operation against cyber-attacks, 100% secure transmission and connectivity is of the highest priority for the industry.

In the wake of various cyber breaches, it is becoming essential by every day to maintain regular reporting of health of the equipment, real time working status, maintenance windows, and failure data from blowout preventers (BOPs) and other critical infrastructure elements of the operation along with their associated control systems. The monitoring is essentially done from remote Monitoring operations centers collecting information from many rigs spread across a large geographic area.

The biggest challenge for Oil & Gas Industry is to ensure that BOP systems and other critical elements are protected from external attacks yet maintaining continuous flow of data to the monitoring station without making any change in the routine network topology. Another big challenge is the diversity and ageing of the equipment on rigs which may include legacy products with old, unsupported operating systems.

BOPs and other rig controls are intended to be one time installation and to be used uninterrupted for exceptionally long period of time. FPGA based Terafence data diode is a solution as it require no change in topology for installation, negligible maintenance and the security provided is robust to changes that may occur in the BOP or rig control systems.

Oil and gas exploration and extraction, processing of the raw product, transportation to onshore and through pipelines, and distribution operations are few critical infrastructure requirements that demand 100% cyber secure solution. An incident can have devastating impacts on people, nations, and the environment.

Many Oil and Gas companies already use data diodes to protect the critical infrastructure and it should be looking more use to avoid any attack. Terafence is cost-effective solution that can be used to address a multitude of common industry challenges.

Terafence secures network infrastructure and devices across multiple levels of oil and gas operations, from critical assets to control and safety systems to Industrial IoT-based solutions.

Few other important areas that Terafence can protect include terminal automation systems, custody transfer systems, tank farm automation, and oil movement and storage.

SYSLOG CASE STUDY IN OIL & GAS INDUSTRY

Industry needs a fool-proof barrier between local IT infrastructure and the network from the Governmental Resource Management or data transfer between onshore critical infrastructure and offshore monitoring stations to continuously collect SYSLOG messages from networked devices and servers regarding functionality and operational status.

Generally, the two networks are connected via 2 firewalls, each at the edge of it's network. Terafence can provide a 100% secure barrier between the two networks to ensure no leakage of Cyber events happen from either end. Terafence SYSLOG product creates a total barrier between the two networks. SYSLOG data can be sent real time to the original destination as before with zero chance of cyber-attack. This will ensure no change of network connectivity topology and no operational impact during or after the installation.
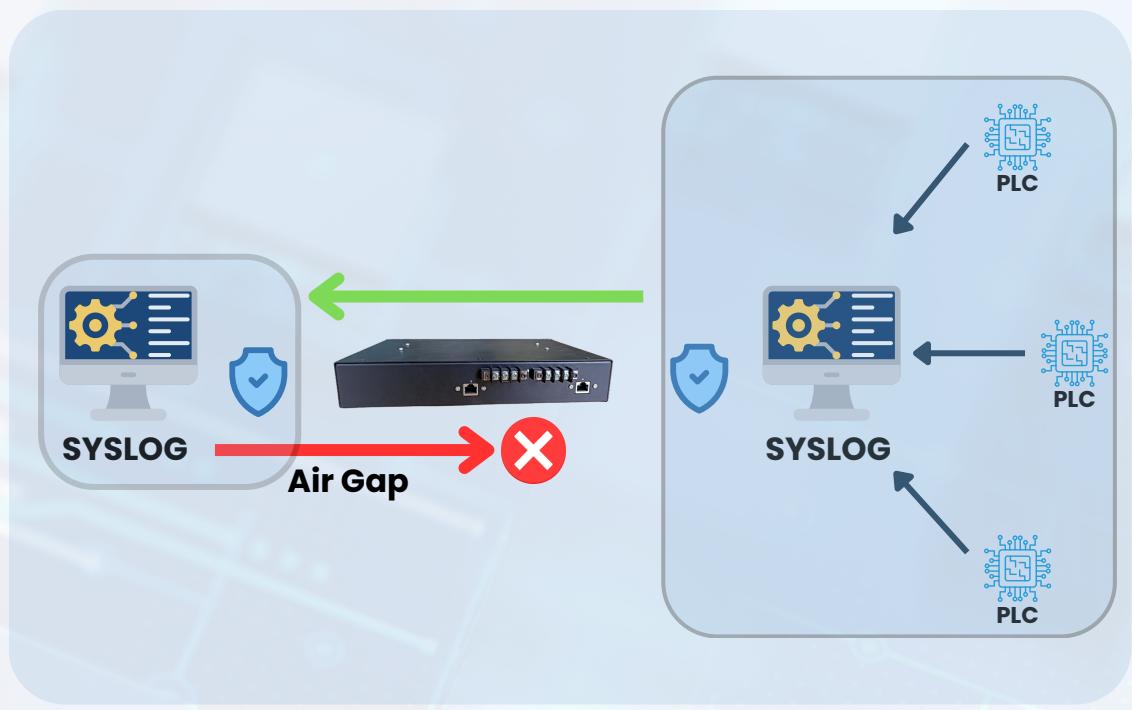
Figure. Uni-directional Solution

SECURITY— FIREWALL VS. TERAFENCE

"I can do this with a Firewall..."
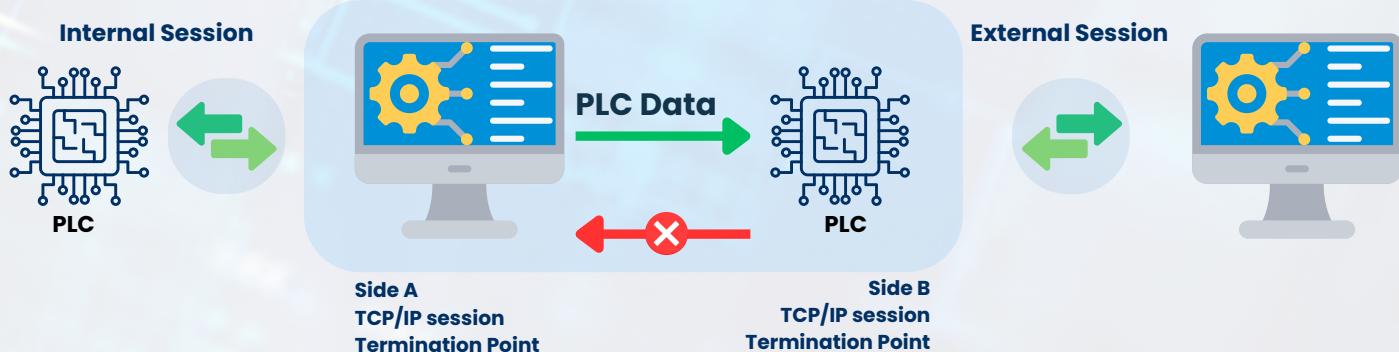
Yes, you can configure a Firewall to deny any access from the outside, but:

A Firewall is primarily a system that provides network security by filtering incoming and outgoing traffic based on user-defined rules. Its goal is to prevent unwanted communications while allowing legitimate ones with the correct key.

However, a Firewall will eventually grant access to an entity that meets its rule configuration. The problem is that once access is granted, the entity gains full access to the end-device, rendering the Firewall ineffective—unless it's a Layer 7 firewall. Essentially, the Firewall allows a live session between the end-device and an external entity, which is exactly what a hacker needs to manipulate the device.

Preventing all inbound traffic would turn the Firewall into a "unidirectional" device, but this disrupts protocol integrity between the IIoT device and the HMI. These must communicate to function properly. For example, in ModBus, the HMI sends a POLL/READ command to request parameters, and the PLC responds. Without a mediator, this process fails, and no Firewall can mediate such protocols.

With Terafence, no entity ever gains full access to the end-device. Terafence actively acts as a mediator between the PLC and HMI, unlike any Firewall. In special applications, it may allow only heavily filtered commands, which are accepted, filtered, disassembled, and securely forwarded via an out-of-band channel. The actual TCP/IP session terminates on the Terafence side next to the sender (External Session), ensuring no live sessions exist, thus preventing manipulation.

Internal Session **External Session**

PLC Data

PLC **PLC**

Side A
TCP/IP session
Termination Point

Side B
TCP/IP session
Termination Point

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Terafence iTF – Secure OT Technical Specifications

Basic Features

- Full Modbus RTU support
- Up to 247 MODBUS devices supported per network segment
- OPC DA/UA Support
- Syslog Support
- MQTT Support
- SMTP Support
- DNP3 Support*
- BACnet Support*
- Multiple HMI units support
- Hardware Reset to factory defaults
- High Availability (unit redundancy) *

Security Features:

- Physical ISOLATION at OSI Layer-1
- Logical ISOLATION at OSI Layer-2
- Secure unit access (HTTPS) with encryption keys
- Configurable HMI list to provide access restriction

Management:

- Unit configuration via Web based GUI

Hardware Specifications

- **Data bandwidth =** 1 Gbps
- **Power –** 5VDC / 8AMP
- **No FANs, no disk drives no moving parts**
- **2xRJ-45 CAT6 connectors STP/UTP**
- **Physical ports –** 2x1GbpsLAN ports
- **Measurements:** Wx290 , Hx50 , Dx230 (mm)
- **Power consumption:** max-40W
- **Mounting options :**
  - Desktop / 19" Rack Shelf
  - IEC/EN 60715 DIN Rail
- **Operating System for accompanying CPU's – Linux**

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